

Inspection Summary

Sample layout showing the fields a US buyer receives within 24 hours of the on-site visit.

PO / Order	PO-SAMPLE-4471	Order qty	5,000 pcs
Product	Stainless kettle 1.7L	Presented qty	5,000 pcs
SKU / Model	KT-1700-BLK	Standard	ANSI/ASQ Z1.4, Level II
Factory	Sample Factory Co. (GD)	AQL	Critical 0 / Major 2.5 / Minor 4.0
Inspection date	2026-08-05	Inspector	ID-Inspector #A-118

RESULT: CONDITIONAL — 1 Major defect above limit

Recommended buyer action: rework the affected cartons, then re-inspect the reworked lot before release.
Open items: carton labeling (country-of-origin placement), lid gasket seating on 3 sampled units.

Check area	Result	Note
Quantity & SKU mix	PASS	5,000 pcs presented, mix matches PO
Appearance / workmanship	REJECT	Major: gasket seating (3), scuffs (4)
Measurements	PASS	Within agreed tolerance
Function checks	PASS	Power-on, boil cut-off verified
Packaging & packout	PASS	Master carton 4 pcs, inserts present
Labels & shipping marks	REJECT	Origin mark placement differs from spec

What the full report also contains

- Measurement records per sampled unit, compared against the agreed specification.
- Packaging and packout photos, carton dimensions, and label / barcode comparisons.
- Recorded test limitations, plus the buyer decision options: release, release with conditions, rework, re-inspect, hold.

AQL Result

Sample size and accept/reject limits derived from ANSI/ASQ Z1.4, General Inspection Level II, single sampling.

Lot size	5,000 pcs	Inspection level	General II
Code letter	L	Sampling plan	Single, normal
Sample size	200 pcs	Units inspected	200 pcs

Severity	AQL	Accept (Ac)	Reject (Re)	Found	Verdict
Critical	0	0	1	0	ACCEPT
Major	2.5	10	11	12	REJECT
Minor	4.0	14	15	9	ACCEPT

Major defects found (12)

Defect code	Description	Qty	Classification
MAJ-01	Lid gasket not fully seated	3	Major
MAJ-02	Body scuffing visible after unboxing	4	Major
MAJ-03	Origin marking placement off spec	3	Major
MAJ-04	Handle screw torque loose	2	Major

Defect definitions are agreed with the buyer before the visit; severity is not decided on the factory floor.

How to read this table

- Ac = maximum defect count still acceptable at the agreed AQL. Re = count at which the lot fails.
- A single severity above its limit fails the lot, even when the other severities pass.
- Critical defects use an AQL of 0: one finding fails the lot.
- A failed lot is not an automatic cancellation - it moves the decision back to the buyer.

Photo Evidence

Each photo is captioned with defect code, location and severity so it can be forwarded to the supplier as-is.



MAJ-01 Lid gasket not fully seated
Major · Unit 44



MAJ-02 Body scuffing after unboxing
Major · Unit 71



MAJ-03 Origin marking placement
Major · Carton 12



MIN-07 Print registration shift on manual
Minor · Unit 19

Full reports include every sampled-unit photo, measurement records, packaging shots and label comparisons.